

60,130-2054; 01MRA0230

IN THE CLAIMS

Please add new claims 4-11.

1. (Original) A method of producing a roof module comprising the steps of:
providing an outer shell having a rim;
cutting said rim of said outer shell;
placing said outer shell in a foaming tool;
applying a curable material onto said outer shell;
closing said foaming tool such that a seal in said foaming tool presses against said rim of said outer shell inwardly; and
curing said curable material to form an inner shell that reaches an edge of cut on said rim of said outer shell.
2. (Original) The method according to claim 1, wherein said seal is pressed elastically against said outer shell when said foaming tool is being closed.
3. (Original) The method according to claim 2, wherein said seal plastically deforms said outer shell when said foaming tool is being closed.
4. (New) The method according to claim 1 including performing the step of cutting said rim of said outer shell prior to performing the step of curing said curable material to form said inner shell.
5. (New) The method according to claim 4 including producing a cut edge surface during the step of cutting said rim of said outer shell.
6. (New) The method according to claim 5 including covering said cut edge surface with said curable material during curing of said curable material such that said inner shell covers said cut edge surface.

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7. (New) The method according to claim 6 wherein said rim extends in a first direction and wherein said cut edge surface extends in a second direction transverse to said first direction.
8. (New) The method according to claim 6 including extending said inner shell to an outermost peripheral surface of said rim.
9. (New) The method according to claim 5 including forming the seal to have a base section fixed to said foaming tool and a head section that extends from said base section to engage an outermost surface of said rim when said foaming tool is closed.
10. (New) The method according to claim 9 including forming said foaming tool to have a sealing section with an end surface and a pressure surface that extends obliquely relative to said end surface, engaging said pressure surface against said head section of said seal as said foaming tool is closed to move said head section into engagement with said outermost surface of said rim, and providing a gap between said end surface and said cut edge surface that is filled with curable material to form a portion of said inner shell.
11. (New) The method according to claim 1 including closing the foaming tool by moving at least one tool member in a first direction, and pressing the seal against an outermost surface of said rim such that said seal moves said rim inwardly in a second direction transverse to said first direction.